



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4695-042
Job Sheet 167143



Part No: D4695-042

Job Qty: 15 ea

Part Name: Channel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	15 Ea		11/9/17	0.00	0.00	Start Up Stores/Pkg1	FF
100	Packaging	15 pcs		11/9/17	0.00	0.00	Packaging1	FF
110	Small Fab	15 pcs		11/10/17	0.00	6.61	Small Fab	FF
120	QC	15 pcs		11/10/17	0.00	0.00	QC5	PD.
130	Packaging	15 pcs		11/10/17	0.00	0.00	Packaging3	ST 446
140	QC21-SA	15 Ea		11/10/17	0.00	0.00	QC21	DEC 21 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4695-2 5020121	15	6	0	0
	D4695-6 5009010	15	5	0	0
	MS20426AD4-3 FL3064-40	45	3,678	0	0

Part Specifications

Specifications could not be found.

Plex 10/25/17 8:50 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date: _____ Step #: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS																																																					
Description Work Order D		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		☐ Slide tube		☐ Cross tube		☐ Water Jet		☐ Engineering																																															
				☐ ib		☐ Prod. Eng. Coord.		☐ Quality																																																	
				☐ ig		☐ Rec/Store/Packaging		☐ Other																																																	
				☐ te		☐ Supplier		☐																																																	
								MRB (QSI042) Approval																																																	
								Completed By																																																	
								Lead hand / Supervisor Approval Verification																																																	
								QC / QA Coordinator Approval																																																	
Root Cause		Channel Assembly, RH		D4695 - 042		Start up Operation																																																			
<table border="1"><tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr><tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr><tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr><tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr><tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr><tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr><tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr><tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr><tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr><tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr><tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr><tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr></table>		Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER :		PART NO:		Revision:		Operation:	
Environment	☐	No Re-verification	☐																																																						
Design	☐	Operator	☐																																																						
Doc/Data	☐	Offset/Setup	☐																																																						
Equip/Tooling	☐	Supplier	☐																																																						
Handling/Pre	☐	Training	☐																																																						
Material	☐	Use for Testing	☐																																																						
Internal Transport	☐	Poor Information	☐																																																						
Tribal Knowledge	☐	Rushing	☐																																																						
LOA	☐	Product Improvement	☐																																																						
Substation	☐	Process Improvement	☐																																																						
Past Expiry Date	☐	Manufacturing Process	☐																																																						
Misidentified	☐	Past Due	☐																																																						
				Change No:																																																					
						DRY																																																			
						☐ Power Loss/Surge		☐ Positioned Wrong																																																	
						☐ Folio/Program		☐ Outside Dimensions																																																	
						☐ Grain		☐ Over/Under tolerance																																																	
						☐ Weld		☐ Part Incorrect																																																	
						☐ Wrong Stock Pulled		☐ Part Lost/Missing																																																	
						☐ Out of Sequence		☐ Part Moved																																																	
						☐ Off-set		☐ Drawing																																																	
						☐ Misabeled		☐ Finish																																																	
						☐ Fit/Function		☐ Misread																																																	
						☐ Misaligned/off center		☐ Turning Sequence																																																	